

8 7 6 5 4 3 2 1

D

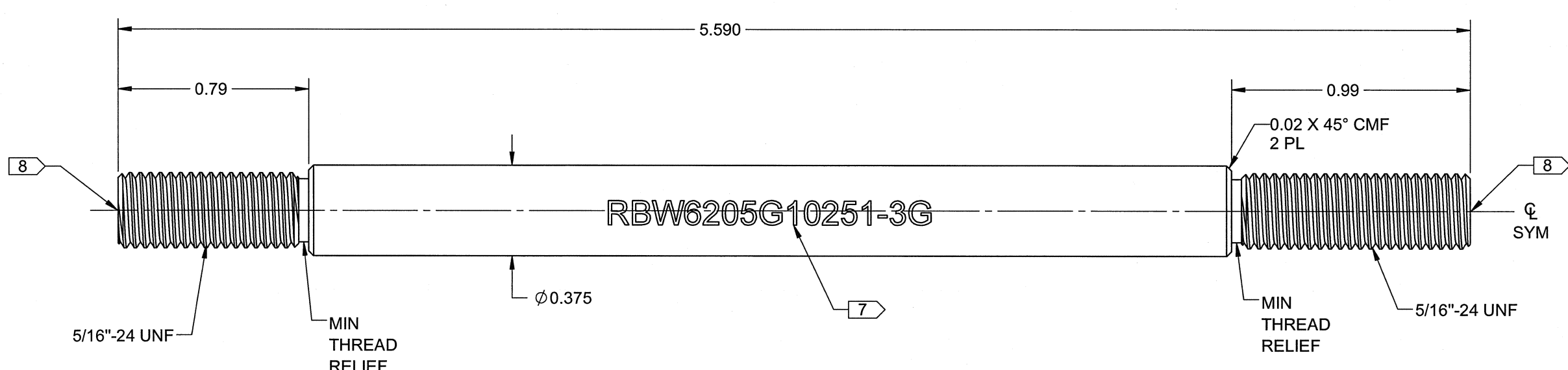
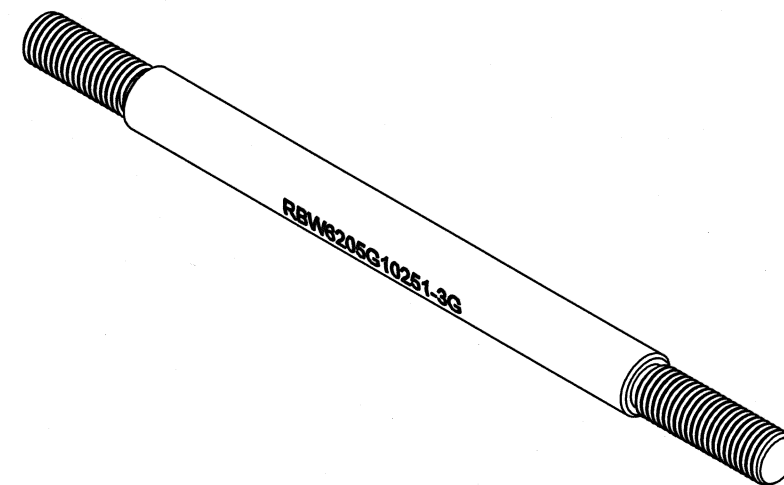
D

C

C

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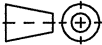


RBW6205G10251-3G THREADED ROD

9

CONTROLLED COPY

- NOTES:
- 1) MATERIAL: 4340
 - 2) HEAT TREAT: 40-45 Rc
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
 - 8) CENTER DRILL IS ACCEPTABLE
 - 9) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	TEMPLATE UPDATED PER DART STANDARDS SEE PREVIOUS PDF FOR OLDER REV MATERIAL WAS 12L14 CAD PLATE YELLOW IS 4340 40-45 Rc BLACK OXIDE 0.02 X 45° CMF 2PL ADDED		19-621	VM
REV.	DESCRIPTION		ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VM			
CHECKED	VM	TOOL PART #	REV A	
MFG. APPR.	DP	RBW6205G10251-3G	SHEET 1 OF 1	
APPROVED	WJP	TITLE	SCALE	
		THREADED ROD	NTS	
DATE	3/4/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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